

# 2100 MS ADHESIVE SEALANT

# **TECHNICAL DATA SHEET**

# PRODUCT DESCRIPTION:

ERSystems® 2100 MS Adhesive Sealant is a UV stable high performance reactive silyl-modified adhesive sealant. It is a one-component moisture-cure sealant that exhibits excellent bond strength after cure. It imparts integral flexibility, superior adhesion and resistance to ultraviolet and infrared radiation. Ease of application, minimum shrinkage, fast skin formation, and primerless adhesion to most building materials and substrates make this an excellent choice for an all-purpose sealant.

# **ADVANTAGE:**

- Permanently flexible
- Easy to gun Easy to tool
- Cures to a tough, durable, elastic consistency with excellent cut and tear resistance
- Paintable and stainable
- Primerless adhesion to substrates including galvanized steel, aluminum, concrete, glass, Galvalume<sup>®</sup>, Galvalume-PLUS<sup>®</sup>, Acrylume<sup>®</sup>, Zincalume<sup>®</sup>, Kynar 500<sup>®</sup>, vinyl, fiberglass and ABS.

# **TYPICAL PROPERTIES:**

Characteristic	Result	Test Method	
Composition:	Reactive Polymer		
Density, lb/ gal	12.88 lb/ gal		
Flash point	115°F (68.33°C)		
VOC	39.5 g/L	EPA Method 24	
Percent Solids:	97% minimum	By weight	
Extrusion Rate:	5-20 seconds Readings are the range of time required to deliver 20 grams of materials through a 0.104" orifice with 40 psi air pressure @ 77 °F ASTM D 2452		
Slump:	0.1" Maximum	AAMA 800	
Hardness	25 - 35	AAMA 800	
(Shore A):		ASTM C661	
Paintability:	Compatible with most alkyds, enamels and lacquers		
Odor:	Mild before cure; none after cure.		
Vehicle Migration:	Pass	AAMA 800	
Tensile Strength:	200 psi	ASTM D412	
Peel Strength:	20 p.i.w. Minimum	AAMA 800	
(glass/aluminum)		ASTM C794	
Skin Time:	30 Minutes	1/4" dia. Bead @	
Cure Time:	24 Hours	77°F <u>+</u> 5°F, 50% RH	
Elongation:	300% Minimum	ASTM D 412	
Total joint	50%	ATM C 719	

Service Temperature Range:	-40°F to 200°F (-40°C to 93.3°C)
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#### **COVERAGE:**

1/16" (1.58MM) Diam. Bead6260 Ft. Gal.	
1/8" (3.17mm) Diam. Bead1565 Ft. Gal.	
3/16" (4.76mm) Diam. Bead695 Ft. Gal.	

# **SPECIFICATION COMPLIANCE:**

**2100 MS Adhesive Sealant** High Performance Reactive Adhesive Sealant meets the test requirements of:

- TT-S-00230 C (Type II) Class A,
- Non-sag, One-Component
- ASTM C 920 Type S, Grade NS, Class 25, Use-NT, A, M. G and O
- AAMA 805.2 Group C,
- AAMA 803.3
- AAMA 808.3

## **TYPICAL USES:**

- Sealing joints around windows and doors
- Back bedding compound for windows and doors
- Bonding RV and transportation sidewalls, windows, compartments and roofing
- Sealing corner moldings, fabricated roof-lap seams, bumper assemblies and body-to-cab joints in mini-motor homes
- Sealing butt and lap joints

# **APPLICATION EQUIPMENT:**

Manual or air operated caulking gun or industrial pump system can be used. Hoses from pump and/or header system, and all seals/packings, must be of Teflon or polypropylene. Apply to clean dry surfaces. Cleaning of metal, glass or plastic surfaces should be a solvent wipe procedure or by mechanical means. Detergent or soap and water cleaning treatments are not recommended. Protective films must be removed by a solvent recommended by the manufacturer of the film or by other means which leave no residue. In all cases where used, solvents shall be applied with one clean cloth or lintless paper towel, and the solvent wiped clean with a second

cloth or towel. Cleaning solvents should not be allowed to air dry or evaporate without wiping.

# **GENERAL APPLICATION:**

Pretest for adhesion is intended to eliminate potential field problems by testing **2100 MS Adhesive Sealant** with samples of building materials on which it will be applied. This testing will aid in determining the proper surface preparation method and effective solvents for cleaning prior to application.

#### **WEATHERABILITY:**

**2100 MS Adhesive Sealant** exhibits excellent weatherability when exposed to ultraviolet radiation, rain, infrared radiation, atmospheric hydrocarbons and extremes in temperature (1,000 hours QUV).

#### LIMITATION:

# Not recommended for:

- a) Unprimed masonry joints that will be subjected to continuous water immersion.
- b) On special architectural finishes without pretesting adhesion.
- c) Dynamic expansion joints.

# Should not be applied to:

- a) Frost bearing surface or when temperature is below 40°F (4.45°C).
- b) Highly plasticized gasket compounds without proper testing.

## **PACKAGING:**

- 600 ml sausage, 12 sausages/ carton
- 2.5-gal pail

# **SHELF LIFE:**

**2100 MS Adhesive Sealant** has a shelf life of twelve (12) months from date of manufacture when stored below 80°F (26.67°C)

# **CLEAN UP:**

The best method for clean-up of uncured **2100 MS Adhesive Sealant** is the use of a clean dry rag. Wipe off any excess sealant then allow the residual to cure. Any residual sealant will appear hazy. This haze can be cleaned off using IPA or other suitable solvent. Cured sealant will need to be mechanically removed.

# PRECAUTION:

IF THIS PRODUCT IS USED IN DIRECT CONTACT WITH ANY OTHER SEALANT, ELASTOMER, THERMAL-BREAK COMPOUND OR ARCHITECTURAL PAINT, A COMPATIBILITY TEST MUST BE CONDUCTED, BY PURCHASER OR USER, PRIOR TO ACCEPTANCE.

The suitability of this product, for each intended use, must be determined by the purchaser prior to acceptance.

#### **FIRST AID:**

# KEEP OUT OF REACH OF CHILDREN.

Avoid skin and eye contact. Avoid breathing of direct concentrated vapors. Use with adequate ventilation. On contact, uncured sealant could cause irritation on the skin and eyes. In case of eye contact flush eyes with warm water for 15 minutes, call a physician. For skin contact, remove sealant with a paper towel. If swallowed do not induce vomiting, call a physician. This product is manufactured for professional and industrial use only. Refer to the Safety Data Sheet (SDS) for further information. For medical emergency only call ChemTrec 1-800-424-9300

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PRIOR TO USE OF THIS MATERIAL,
READ ALL APPROPRIATE SAFETY DATA SHEETS

# PRODUCT WARRANTY:

INSTALL AS DIRECTED ON ERSYSTEMS® PRODUCT DATA SHEET. USER DETERMINES SUITABILITY FOR INTENDED USE AND ASSUMES ALL RISK AND LIABILITY. THIS PRODUCT IS SOLD "AS IS." EXCEPT AS REQUIRED BY LAW, THERE ARE NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, WITHOUT LIMITATION, WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. IF TERMS ARE NOT ACCEPTABLE, RETURN UNOPENED PRODUCT TO PLACE OF PURCHASE. DAMAGES IN EXCESS OF THE PURCHASE PRICE OF THESE PRODUCTS.

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